

## **LISTING OF THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A tool for the cutting machining of precision bores in workpieces, comprising:

a first machining step with at least one geometrically defined cutting edge ~~which includes a first machining step,~~

a second machining step with at least one honing strip having geometrically undefined cutting edges ~~and which includes,~~

~~a second machining step;~~

wherein the first machining step and the second machining step are operable to perform different types of machining, and

the first machining step has at least three support regions which are arranged at a distance from one another in a circumferential direction and are designed and arranged such that they are supported on the wall of the precision bore during the machining of the precision bore,

wherein each of the at least three support regions comprises at least one of a guide strip and a geometrically defined cutting edge having a circularly ground chamfer.

2. (Currently Amended) The tool as claimed in claim 1, wherein at least one of the at least three support regions comprises ~~a circularly ground chamfer having a~~ the geometrically defined cutting edge having a circularly ground chamfer.

3. (Currently Amended) The tool as claimed in claim 1, wherein ~~[[all]]~~ each of the at least three support ~~region~~ regions comprises ~~a circularly ground chamfer having a respective a~~ the geometrically defined cutting edge having a circularly ground chamfer.

4. (Currently Amended) The tool as claimed in claim 1, wherein ~~[[the]]~~ at least one geometrically defined cutting edge is part of a knife plate.

5. (Currently Amended) The tool as claimed in claim 1, wherein at least one of the at least three support regions comprises ~~[[a]] the guide strip, the guide strip being~~ which is supported on the surface of the precision bore during the machining of the precision bore.

6. (Currently Amended) The tool as claimed in claim 1, further comprising a groove in a base body of the tool and which runs parallel with respect to a center axis of the tool, ~~[[and]] the honing strip~~ [[is]] being in the groove.

7. (Previously Presented) The tool as claimed in claim 6, wherein the groove has a base and two side faces emanating from the base and is of rectangular design, as seen in cross section.

8. (Previously Presented) The tool as claimed in claim 1, wherein the honing strip is exchangeable and is capable of being set.

9. (Currently Amended) The tool as claimed in claim 8, further comprising at least one clamping claw, ~~the honing strip having comprising~~ at least one clamping groove with a clamping surface in a side face of the honing strip facing the clamping claw, [[and]] the honing strip [[is]] being held [[in]] by the clamping claw.

10. (Currently Amended) The tool as claimed in claim ~~[[1]]~~ 9, wherein the clamping surface is inclined with respect to an imaginary center plane of the honing strip, and the clamping surface approaches the center plane from the bottom upward.

11. (Currently Amended) ~~The tool as claimed in claim 1,~~ A tool for the cutting machining of precision bores in workpieces, comprising:

a first machining step with at least one geometrically defined cutting edge,

a second machining step with at least one honing strip having geometrically undefined cutting edges,

wherein the first machining step and the second machining step are operable to perform different types of machining, and

the first machining step has at least three support regions which are arranged at a distance from one another in a circumferential direction and are designed and arranged such that they are supported on the wall of the precision bore during the machining of the precision bore,

the tool further comprising a groove in a base body of the tool and which runs parallel with respect to a center axis of the tool, the honing strip being in the groove,

wherein the groove has a base and two side faces emanating from the base and is of rectangular design, as seen in cross section, and

wherein the honing strip has at least one bore for receiving a first regulating device of an adjusting device (71).

12. (Previously Presented) The tool as claimed in claim 11, wherein at least one honing strip and a body of the tool is provided with a bore for receiving a second regulating device of the adjusting device, the second regulating device being a thrust piece.

13. (Currently Amended) The tool as claimed in claim ~~[[11]]~~ 12, wherein the first regulating device ~~has~~ and the second regulating device have a continuous coolant/lubricant duct.

14. (Currently Amended) The tool as claimed in claim ~~[[11]]~~ 13, wherein the base of the groove has at least one coolant/lubricant outlet.

15. (Currently Amended) The tool as claimed in claim 14, wherein the at least one coolant/lubricant outlet is in alignment with ~~[[a]]~~ the continuous coolant/lubricant duct ~~[[of]]~~ in the first regulating device and the second regulating device.

16. (Currently Amended) The tool as claimed in claim 11, wherein the honing strip has an outer surface that engages the surface of the precision bore during machining of the precision bore, the outer surface of the honing strip ~~has~~ having a coolant/lubricant groove intersecting the at least one bore for receiving the first regulating device.

17. (Previously Presented) The tool as claimed in claim 1, further comprising a third machining step.

18. (Previously Presented) The tool as claimed in claim 17, wherein the third machining step includes at least one guide strip thereof.

19. (Previously Presented) The tool as claimed in claim 17, wherein the tool is of modular construction and each of the machining steps thereof is exchangeable.

20. (Previously Presented) The tool as claimed in claim 1, wherein the machining steps are connected to one another by a precision interface.

21. (New) A tool for the cutting machining of precision bores in workpieces, comprising:  
a first machining step with at least one geometrically defined cutting edge,  
a second machining step with at least one honing strip having geometrically undefined cutting edges,

wherein the first machining step and the second machining step are operable to perform different types of machining, and

the first machining step has at least three support regions which are arranged at a distance from one another in a circumferential direction and are designed and arranged such that they are supported on the wall of the precision bore during the machining of the precision bore, and

wherein the first machining step has a cylindrical shape.